TROUBLESHOOTING:

* There’s no coolant in the trough
	+ Mix 0.5 quarts of cutting oil with 2.5 gallons of water and pour into trough
* The coolant is not pumping to the blade
	+ Turn the pump on, the switch is located beneath the vise hand wheel
* There is not enough coolant getting to the blade
	+ Adjust the coolant adjusting valves



* There is a puddle of coolant beneath the motor
	+ Clean the shavings built up under the hood cover of the saw
* To get a cut to be a angle different than 90°
	+ Loosen the vise adjustment bolts and turn the vise to the angle desired
	+ Remember to put the vise back to 90° to the blade when done